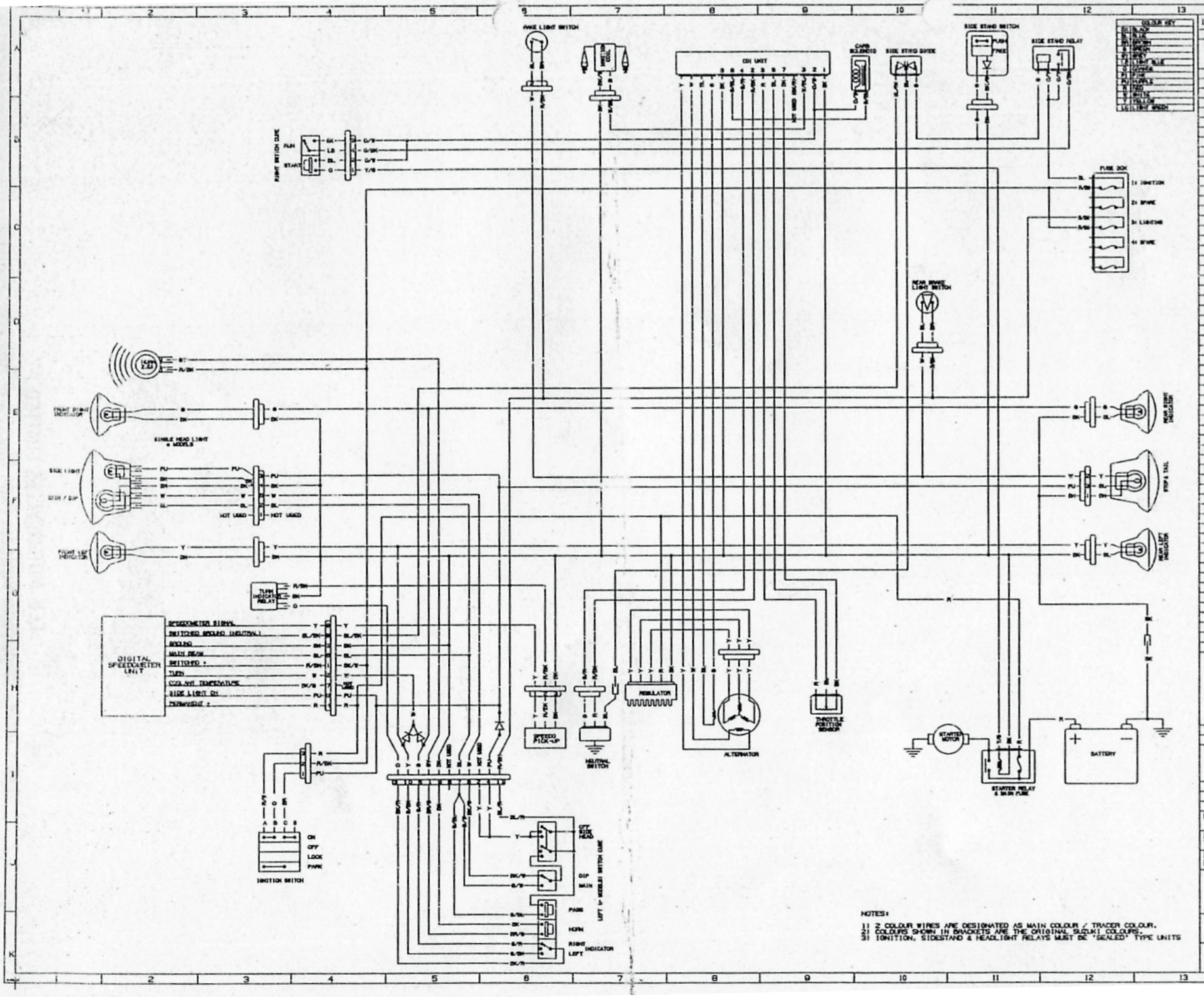

NOTES:

1) 2 COLOUR WIRES ARE DESIGNATED AS MAIN COLOUR / TRACER COLOUR.
2) COLOURS SHOWN IN BRACKETS ARE THE ORIGINAL SUZUKI COLOURS.
3) IGNITION, SIDESTAND & HEADLIGHT RELAYS MUST BE 'SEALED' TYPE UNITS

ISSUE	MODIFICATION	DATE	DR.
A	PROTOTYPE RELEASE	27/10/03	J.
1	2004MY DS PRODUCTION RELEASE MODS FROM ISSUE A: 1) DELETION OF 3 FUSES 2) DELETION OF IGNITION RELAY	7/11/03	J.

644 DS
2004 onwards.

ALL DIMENSIONS IN MM.
GENERAL TOLERANCES: LINEAR ±0.25mm / ANGULAR ±0.5°
GEOMETRIC TOLERANCES TO BS308 PART 3
THREADS TO BS3643 PART 2: INTERNAL 6H/EXTERNAL 6g
WELDING SYMBOLS TO BS499 PART 2.

ALL PARTS TO BE FREE FROM BURRS, SHARP EDGES AND CORROSION.

PROJECT	644 DS04MY	SCALE	
WEIGHT		SIMILAR TO	
THIRD ANGLE PROJECTION		SHEET: 1 of 2	
DRAWN	J.LAMBERT	DATE	27/10/03
CHECKED		DATE	
APPROVED	J.ROBSON	DATE	27/10/03
MATERIAL:			
HEAT TREATMENT:			
PROTECTION PROCESS:			

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DESCRIPTION: HARNESS, MAIN

A1

DRAWING NUMBER: S1-1103-EA